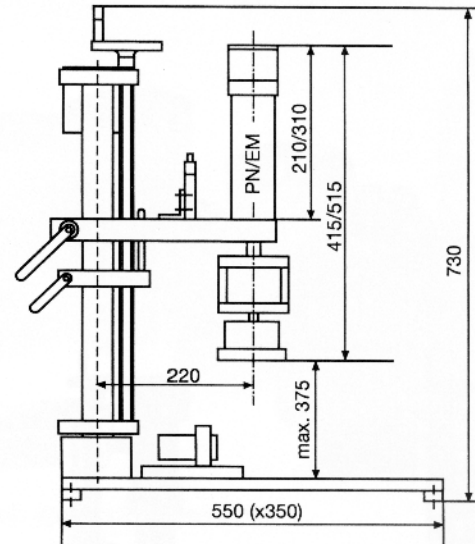


Working steps:

- ✦ put lid on container
- ✦ put container under the sealing die
- ✦ sealing operation starts automatically (through capacitive sensor)
- ✦ sealing operation stops automatically (once set sealing time has been reached)
- ✦ take out the sealed container



	VARIOSEAL PN	VARIOSEAL EM
output	700 (pcs/h)	700 (pcs/h)
mains voltage/frequency	220 V 50 (60) Hz	220 V 50 (60) Hz
average operating pressure	5 bar	
cylinder diameter	40 mm	
heated die stroke	25 (50) mm	12 mm
maximum thrust	500 N	120 N
heated die diameter	40-170 mm	40-100 mm
max. container height	375 mm	375 mm
(for special application)	550 mm	550 mm
max. mouth diameter	160 mm	90 mm
time relay range	0,5-10 sec.	0,5-10 sec.
temperature regulation	100-300° C	100-300° C
weight	approx. 28 kg	approx. 29,5 kg

Control system, distributor box and solenoid valve have IP 45 types of enclosures according to DIN 40050.

Made of stainless steel/ aluminium.

Terms of delivery in accordance to "VDMA" - Subject to technical modifications.